

## Datasheet AE1100T



AE1100T has special additives and solid lubricants with a focus on the sliding properties of the material, making a low friction coefficient of just 0,15 possible. Additionally, the tendency towards unwanted stick-slip effect can be reliably reduced to a minimum.

### Application

### Material

Cast nylon polyamide 6 + solid lubricant.

### Availability

	Value	Unit
Rod diameters	30-800	mm
Tube inside diameter	30-840	mm
Tube outside diameter	50-880	mm
Length standard	1000/2000	mm
Sheet thickness	8-165	mm
Sheet size	1000/1220x1000/2000/3050	mm



## AE1100T - Specifications

### Physical properties

	Test standard	Value	Unit
Density		1,14	g/cm <sup>3</sup>
Thermal conductivity	Method A	0,23	W/m <sup>2</sup> K
Specific heat capacity	IEC 1006	1,7	J/g.K
Moisture absorption at 23°C, 50% RH	ISO 62	2,2	%
Water absorption at 23 °C	ISO 62	6,5	%
Flammability	UL 94	HB	[-]

### Mechanical properties

	Test standard	Value	Unit
Yield stress	ISO 527	80	MPa
Elongation at break	ISO 527	40	%
Modulus of elasticity in tension	ISO 527	3100	MPa
Bending modulus	Flexural test	3300	MPa
Flexural strength	ISO 178	110	MPa
Charpy impact strength +23°C	ISO 179/1eU	no break	kJ/m <sup>2</sup>
Charpy notched impact strength +23°C	ISO/1eA	>4	kJ/m <sup>2</sup>
Ball indentation hardness	ISO 2039	160	N/mm <sup>2</sup>
Compressive modulus		on request	

### Thermal properties

	Test standard	Value	Unit
Min. working temperature		-40	°C
Max. working temperature		105	°C
Intermittent working temperature		160	°C
Heat distortion temperature		on request	
Melting temperature	ISO 3146	220	°C
Thermal coefficient of linear expansion	DINB 53752	7 - 8	1/K.10-5

### Friction properties

	Test standard	Value	Unit
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### Electrical properties

	Test standard	Value	Unit
Dielectric constant		on request	
Dielectric loss factor		on request	
Dielectric strength	IEC 243	50	KV/mm
Dielectric constant at 1MHZ	IEC 250	3,7	[-]
Volume resistivity	IEC 93	10 <sup>15</sup>	Ω.cm
Surface resistivity	IEC 93	10 <sup>13</sup>	Ω

## Electrical properties

Resistance to tracking (CTI)	DIN EN 60112	600	[-]
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